HOW TO USE A CALIPER

1. Clean measuring faces before use to remove cutting chips, dust, burrs, and other foreign substances from the piece to be measured.

2. Caliper should be checked before each use to make sure that it is properly set to zero.
   • The reading should be zero when the external jaws are closed, otherwise press ‘ZERO’ button to set zero reading.
   • Open and close the external jaws to verify if the reading returns to zero.